

Centre Lathe Service

3 Options

1. Minor Service

- Oil change (3 Gearboxes)
- Slides adjust – Gibbs
- Check handle's and levers.
- Tighten all bolts and nuts.
- Clean machine
- Check V-belt tension
- Check General working of machine.
- Check headstock
- No stripping (Only minor)

2. Medium

- Minor service plus following
- Strip apron & slides, clean, check, re-assemble.
- Slide wipers
- Oiling system check & upgrade.
- Strip, clean, re-assemble tailstock.

3. Major

- Medium service plus following
- Clean sludge and debris form headstock and feed box (Flushing)
- Make test cuts and adjust taper cutting if necessary/possible.
- Troubleshooting
- Adjust spindle bearings if necessary.
- Check all gears, shafts, bushes and bearings.
- Check steady's.
- Check tooling.
- Check machine levelling.
- Open and check feed box.

Time and cost of services

	Minor	Medium	Major
Up to 1m BC	± ½ Day R1 000-00	± 1 ½ Day R2 000-00	± Days R3 500-00
1-2m BC	± 1 Day R1700-00	± 2 Days R3 000-00	± 3 Days R4 000-00
2-3m BC	± 1 ½ Day R2 000-00	± 2 Days R3 500-00	± 3 Days R4 500-00
3m+ BC	±1 ½ Day R3 000-00	± 2 Days R4 000-00	± 3 Days R6 000-00